

Her har I momenterne på Triumph TR 6 motor fra TR-Oldmandens arkiv  
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OPERATION	DESCRIPTION	SPECIFIED TORQUE	
ENGINE		lb. ft.	kg. m.
Alternator mounting bracket to cylinder block	$\frac{5}{16}$ " UNF. $\times$ 1" setscrew	18—20	2.49—2.77
Alternator to mounting bracket	$\frac{5}{16}$ " UNF. $\times$ $4\frac{7}{8}$ " bolt	18—20	2.49—2.77
Alternator to adjusting link	$\frac{5}{16}$ " UNC. $\times$ $\frac{7}{8}$ " setscrew	16—18	2.21—2.49
Camshaft chainwheel attachment	$\frac{5}{16}$ " UNF. setscrew	24—26	3.32—3.56
Clutch attachment	$\frac{5}{16}$ " UNC. $\times$ $\frac{3}{4}$ " setscrew	20	2.77
Coil to cylinder block	$\frac{5}{16}$ " UNF. $\times$ $\frac{1}{2}$ " setscrew	16—18	2.21—2.49
Con rod bolt	$\frac{3}{8}$ " UNF. $\times$ 1.65" bolt	38—42	5.25—5.81
Crankshaft cover to block	$\frac{5}{16}$ " UNF. $\times$ $1\frac{1}{8}$ " bolt	16—18	2.21—2.49
Crankshaft sealing block attachment	$\frac{5}{16}$ " UNF. $\times$ 0.94" ch. head screw	12—14	1.66—1.94
Cylinder head attachment	$\frac{7}{16}$ " UNF. $\times$ 4.84" stud	65—70	8.99—9.69
Cylinder block drain tap	$\frac{1}{2}$ " N.F. tap	18—20	2.49—2.77
Fan attachment	$\frac{5}{16}$ " UNF. $\times$ $1\frac{1}{8}$ " bolt	12—14	1.66—1.94
Flywheel attachment	$\frac{7}{16}$ " UNF. $\times$ 1.06" bolt	55—60	7.60—8.29
Front engine plate attachment	$\frac{5}{16}$ " UNF. $\times$ $\frac{3}{4}$ " setscrew	18—20	2.49—2.77
Front engine plate and cam locating plate attach.	$\frac{5}{16}$ " UNF. $\times$ $\frac{7}{8}$ " setscrew	18—20	2.49—2.77
Lifting eye attachment	$\frac{5}{16}$ " UNF. $\times$ $\frac{5}{8}$ " setscrew	16—18	2.21—2.49
Main bearing bolts	$\frac{7}{16}$ " UNF. $\times$ 3" bolt	55—60	7.60—8.29
Mounting rubber bracket to engine	$\frac{3}{8}$ " UNF. $\times$ $\frac{3}{4}$ " setscrew	26—28	3.60—3.87
Mounting rubber to engine bracket	$\frac{3}{8}$ " UNF. on mounting	26—28	3.60—3.87
Mounting rubber to frame	$\frac{3}{8}$ " UNF. $\times$ $1\frac{1}{8}$ " bolt	28—30	3.87—4.15
Manifold attachment	$\frac{3}{8}$ " UNF. $\times$ 1.84" stud	24—26	3.32—3.60
Manifold attachment	$\frac{3}{8}$ " UNF. $\times$ 1.25" stud	24—26	3.32—3.60
Exhaust Pipe to Manifold	$\frac{3}{8}$ " $\times$ 16 N.C. stud	24—26	3.32—3.60
Oil gallery seal	$\frac{1}{8}$ " N.P.S.I. plug	5—6	0.69—0.83
Oil gallery plug	$\frac{3}{4}$ " UNF. $\times$ $\frac{1}{2}$ " plug	25—30	3.46—4.15
Oil gallery plug	$\frac{1}{4}$ " N.P.S.I. plug	10—12	1.38—1.66
Oil filter attachment	$\frac{7}{16}$ " UNC bolt	15—18	2.07—2.49
Oil pressure relief valve	$\frac{5}{8}$ " UNF. plug	30—35	4.15—4.84
Petrol pump attachment	$\frac{5}{16}$ " UNF. $\times$ 1.16" stud	12—14	1.66—1.94
Rear engine plate attachment	$\frac{5}{16}$ " UNF. $\times$ $\frac{7}{8}$ " setscrew	18—20	2.49—2.77
Rear engine plate and gearbox to block	$\frac{5}{16}$ " UNF. $\times$ 1.84" stud	18—20	2.49—2.77
Rocker pedestal attachment	$\frac{3}{8}$ " UNF. $\times$ 3.89" stud	24—26	3.32—3.60
Rocker cover attachment	$\frac{5}{16}$ " UNF. $\times$ 4.13" stud	1 $\frac{1}{2}$	0.21
Rocker shaft locating screw	No. 12 $\times$ 28 UNF. screw	3—4	0.42—0.55
Rocker oil feed plug	$\frac{5}{16}$ " UNF. $\times$ 0.44" setscrew	16—18	2.21—2.49
Spark plug attachment	14 mm. $\times$ $\frac{3}{4}$ " plug	14—16	1.94—2.21
Starter motor attachment	$\frac{3}{8}$ " UNF. $\times$ $2\frac{1}{8}$ " bolt	28—30	3.87—4.15
Sump attachment	$\frac{5}{16}$ " UNF. $\times$ $\frac{5}{8}$ " setscrew	16—18	2.21—2.49
<b>Note.</b> Above item should maintain a minimum of 8 lb. ft. after sealing period.			
Sump drain plug	$\frac{3}{8}$ " $\times$ 18 Dryseal plug	20—22	2.77—3.04
Timing cover attachment	$\frac{5}{16}$ " UNF. $\times$ 1.16" stud	12—14	1.66—1.94
Timing cover attachment	$\frac{5}{16}$ " UNF. $\times$ $\frac{7}{8}$ " setscrew	16—18	2.21—2.49
Timing cover attachment	$\frac{5}{16}$ " UNF. $\times$ $\frac{3}{8}$ " pan head setscrew	8—10	1.11—1.38
Water valve adaptor to cylinder head	$\frac{3}{8}$ " BSP. adaptor	16—18	2.21—2.49
Water pump pulley attachment	$\frac{5}{16}$ " UNF. on spindle	14—16	1.94—2.21
Water pump attachment	$\frac{5}{16}$ " UNF. $\times$ 1.31" stud	12—14	1.66—1.94
Water pump to cylinder head	$\frac{5}{16}$ " UNF. $\times$ $1\frac{1}{4}$ " bolt	18—20	2.49—2.77
Water pump to cylinder head	$\frac{5}{16}$ " UNF. $\times$ $3\frac{1}{8}$ " bolt	18—20	2.49—2.77
Water elbow attachment	$\frac{5}{16}$ " UNF. $\times$ $1\frac{1}{4}$ " bolt	18—20	2.49—2.77
Water elbow attachment	$\frac{5}{16}$ " UNF. $\times$ 1" setscrew	18—20	2.49—2.77